



Main Characteristics		EL400N	
Electrolysis Type	PEM (Proton exchange membrane, caustic free)		
Number of Cell Stacks	2		
Hydrogen Gas Production			
Max. Nominal Hydrogen Flow	414 Nm ³ /h		
Hydrogen Flow Range	10 -100%		
Operating Pressure	15 - 40 barg (217-580 psig)		
Hydrogen Purity (before Gas Purification)	> 99.9%; < 25 ppm O ₂ ; H ₂ O saturated		
Hydrogen Purity (after Gas Purification)	99.999%; < 5 ppm O ₂ ; < 5 ppm H ₂ O		
Electrical Requirements			
Voltage	3 x 400 VAC ± 10% (3Ph+N) / 3 x 480 VAC ± 10% (3Ph+N)		
Frequency	50 Hz ± 5% / 60 Hz ± 3%		
Power (BoP + Stacks)	2,111.4 KW		
Stack Consumption	4.7 kWh/Nm ³ H ₂		
AC Power Consumption (BoP + Stacks)	5.1 kWh/Nm ³ H ₂		
Feed Water - Tap Water (if Water Treatment Plant is included)			
Consumption	591.4 l/hr		
Conductivity	< 2,000 uS/cm (T 25 °C (77 °F))		
Pressure	2-6 barg (29-87 psig)		
Temperature	+5 °C to +40 °C (+41 °F to +104 °F)		
Feed Water - Demi Water (if Water Treatment Plant is not included)			
Consumption	< 1 l/Nm ³ H ₂		
Quality	> 10 MΩcm (< 0.1 uS/cm); TOC < 30 ppb		
Control System			
PLC	Fully automated and unattended with 15" color touch screen		
Communication	Modbus TCP/IP or Profinet (RJ45 port)		
Environmental Conditions			
Ambient Temperature Range	+5 °C to +45 °C (+41 °F to +113 °F)		
Humidity	0 to + 95% (non-condensing)		
Air Ventilation	Available from a non-hazardous area		
Installation Area	Indoor/Outdoor		
Dimensions and weight			
Dimensions (LxWxH)	40 ft container (12.0m x 2.4m x 2.9m) (39.4ft x 7.9ft x 9.5ft)		
Approx. Weight	20,000 kg (44,092 lb)		
Standards & Regulations			
Compliance	CE, ISO 22734-1 / NFPA 2-2016 & NFPA 70		
Other Characteristics			
Duty Cycle	100% (24/7)		
Start-up Time (from Stand-by)	< 1 sec		
Cold Start Time	< 5 min		
Nitrogen Supply System	For each purge, consumption is <0.2 kg at 3 barg (to be supplied by the customer)		
Instrumentation air System	Consumption 7 Nm ³ /h at 10 barg (to be supplied by the customer)		
Included		Additional Options	
Hydrogen Purification System (SAE J2719 September 2011)		Oxygen Processing System	
Water Treatment System		Instrumentation Air System	
Hydrogen Cooling System		Nitrogen System	
Emergency Shutdown System		Extreme Environmental Conditions Package (Low and High Temp)	
Overpressure Relief System			
Redundancy on Critical Safety Parameters			
Uninterruptible Power Supply (UPS)			
Hydrogen Mass Flow Measure & Hydrogen Purity Measure (H ₂ O & O ₂ Sensors)			
Heat Management (No Cooling Water is Needed)			